



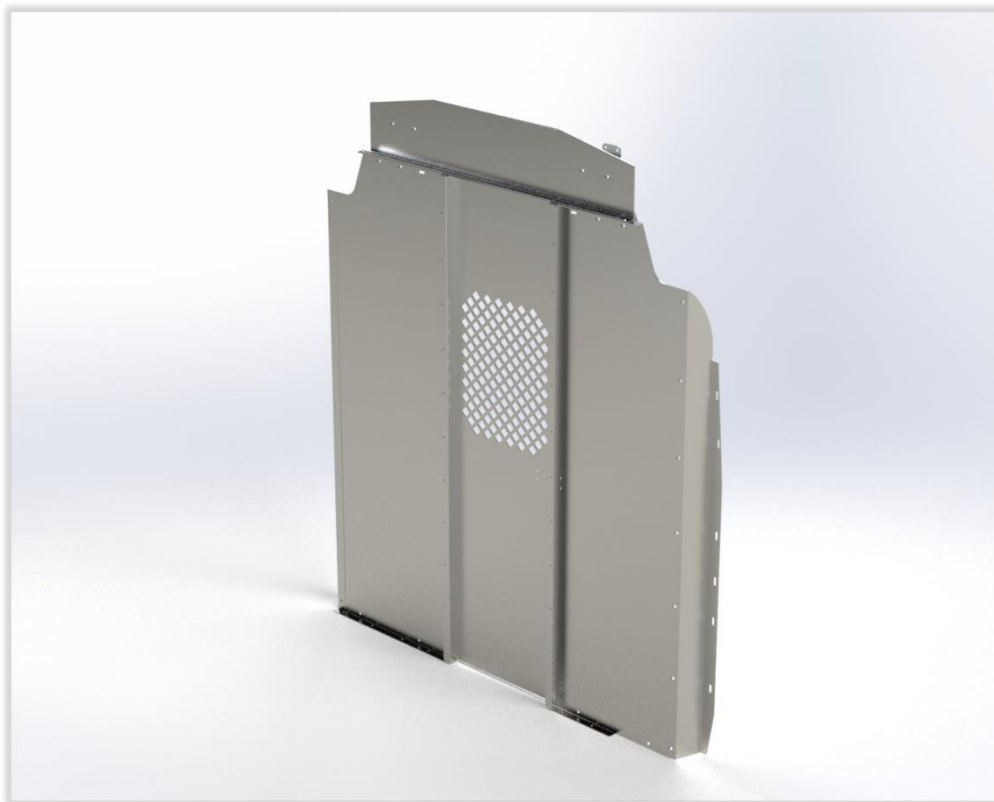
ASSEMBLY & INSTALLATION GUIDE

P40-FTH

Aluminum Vertical Safety Partition

Fits:

Ford Transit High Roof Vans





ATTENTION

PRIOR TO INSTALLATION:

PLEASE CAREFULLY READ AND ADHERE TO ALL WARNINGS AND INSTALLATION GUIDELINES BEFORE USING THIS PRODUCT. FAILURE TO DO SO MAY RESULT IN PROPERTY DAMAGE, SEVERE BODILY INJURY, AND/OR LOSS OF LIFE. THE MANUFACTURER DISCLAIMS ANY RESPONSIBILITY FOR PROPERTY DAMAGE, PERSONAL INJURY, OR FATALITIES THAT MAY OCCUR WHILE UTILIZING PACKD PRODUCTS.

- Neglecting to utilize the provided fasteners, brackets, and following proper installation guidelines may heighten the risk of severe personal injury and/or fatality.
- In instances where drilling is necessary for installation, improper drilling may lead to vehicle damage, electric shock, fire, or fatality.
- If drilling is necessary, ensure that it is restricted to areas authorized by the vehicle's Original Equipment Manufacturer's Body Builders Layout Book (or equivalent document).
- Prior to drilling, verify that critical vehicle components such as the gas tank, wiring harness, or hoses will not be impacted. Consult the vehicle OEM documentation as needed and use a drill collar during drilling to minimize the risk of vehicle damage.
- Before installation, inspect the vehicle to guarantee that the installation will not obstruct critical components such as electrical wiring, fuel tanks, fuel cells, locks, latches, etc.
- The installer or upfitter is responsible for ensuring that anchorages are securely installed on appropriate wall and floor structures.
- Avoid installing systems into weak or unsound materials such as plastics, woods, thin-walled metals, etc., without proper reinforcement.
- Do not install this product in a manner that could interfere with airbag deployment.
- Incorrect installation may lead to water leaks, electric shock, or fire.
- Secure all items in the cargo area properly, and close partition doors while the vehicle is in motion.
- Any modification or unintended use of this product could create a hazardous condition and void the warranty.
- Opt for professional installation conducted by certified technicians well-versed in vehicle upfitting procedures. Entrusting the installation to amateurs could jeopardize both the effectiveness and safety of the product.
- Adhere to local, state, and federal regulations governing vehicle modifications. Failure to comply with these regulations may result in serious legal consequences.

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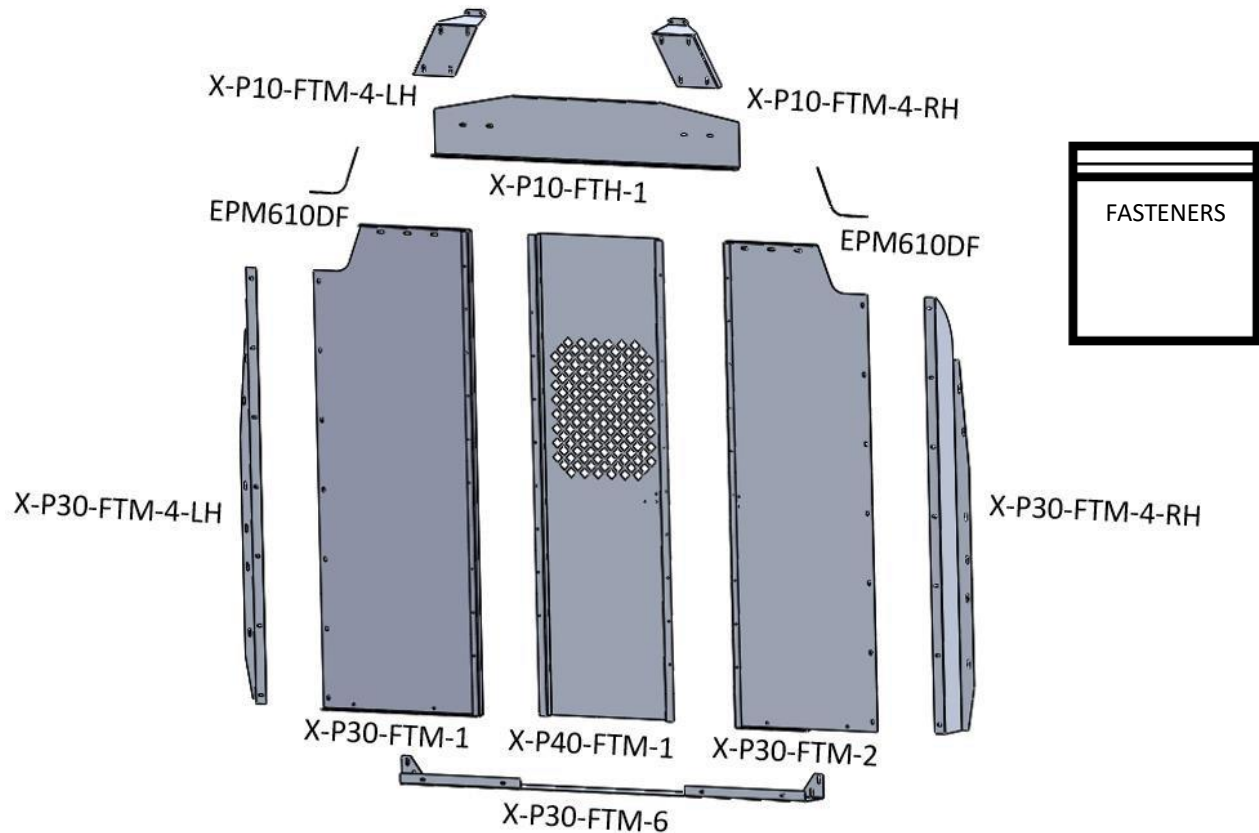
Required Items

- ☐ 2 People (To Lift Partition)
- ☐ 7/16" Nut Driver Bit
- ☐ 1/2" Nut Driver Bit
- ☐ 5/8" Nut Driver Bit
- ☐ 10mm Nut Driver Bit
- ☐ 9/16" Wrench
- ☐ Plus Nut Tool or Plus Nut Gun (1/4")
- ☐ Cordless Drill
- ☐ Cordless Impact Driver
- ☐ Tin Snips
- ☐ Rivet Gun or Rivet Tool for 3/16" Rivets

ASSEMBLY INSTRUCTIONS

1 PREPARATION




Unpack components and compare to the Bill of Materials. Ensure that all of the parts are present.















BILL OF MATERIALS

Part Number	Description	Quantity
X-P10-FTH-1	Transit High Roof Partition Extension	1
X-P10-FTM-4-LH	Transit Partition LH Top Mounting Bracket	1
X-P10-FTM-4-RH	Transit Partition RH Top Mounting Bracket	1
X-P30-FTM-1	Partition Main Panel, LH	1
X-P30-FTM-2	Partition Main Panel, RH	1
X-P30-FTM-4-LH	Partition Side Panel, Transit, LH	1
X-P30-FTM-4-RH	Partition Side Panel, Transit, RH	1
X-P30-FTM-6	Partition Bottom Mounting Bracket	1
X-P40-FTM-1	Partition Center Panel	1
EPM610DF	Rubber Edge Trim	4 FT
HK37	Hardware Kit	1

2 ASSEMBLY FASTENER KIT

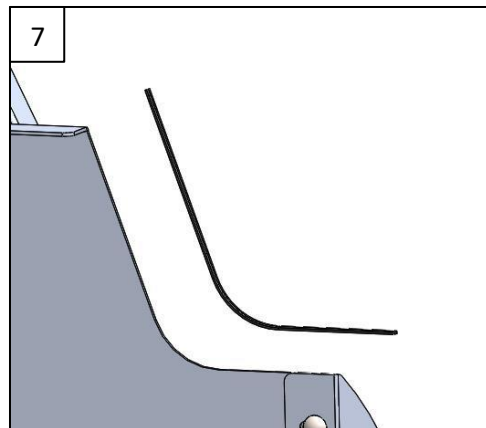
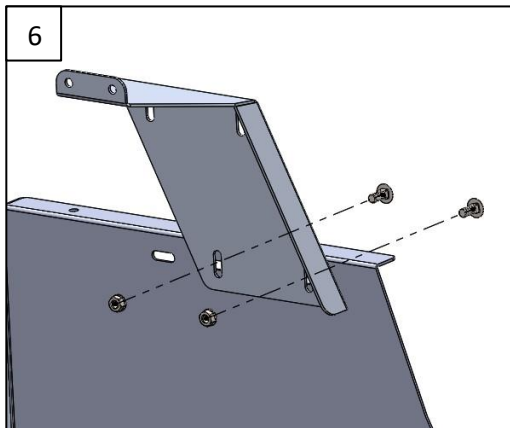
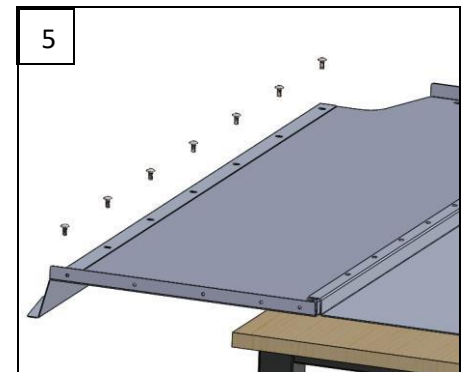
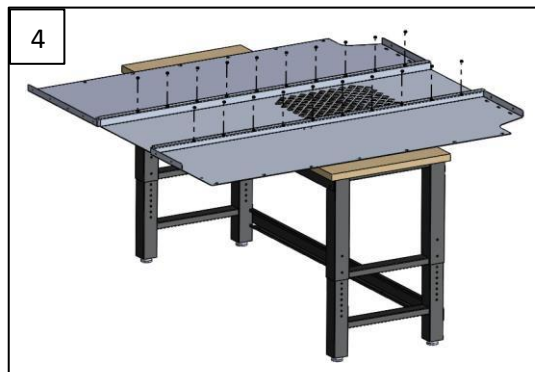
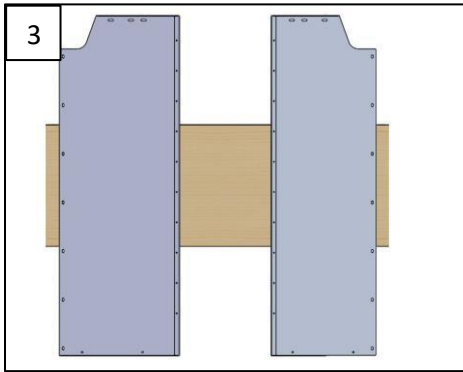
Quantity	Description	Image	Purpose
18	Carriage Bolt 5/16-18 x 5/8		Assembling Partition
18	Serrated Nut 5/16-18		
20	Aluminum Blind Rivet 3/16" x 1/2" LG		

3 INSTALLATION FASTENER KIT

Quantity	Description	Image	Purpose
11	Hex Washer Head Screw #14 x 3/4"		Fastening the Partition to the Vehicle
4	Carriage Bolt 5/16-18 x 5/8"		
6	Hex Bolt M6-1.0 x 20mm		
6	Hex Bolt 1/4-20 x 1-1/4"		
8	Hex Bolt 5/16-18 x 3/4"		
2	PH Self Tapping Bolt 7/16-20 x 1-1/8"		
8	5/16" Flat Washer		
12	1/4" Flat Washer		
12	1/4" Lock Washer		
12	Serrated Nut 5/16-18		
6	Plus Nut 1/4		
1	Plus Nut Tool		

4 PARTITION ASSEMBLY

1. Ensure your work surface is clean and smooth to minimize surface scratches. Working on cardboard or foam sheet is recommended.
2. Before assembling, unmask the protective film from all surfaces of each part.
3. Lay the Main Panels onto a workbench.
4. Align the pre-drilled holes on the Center Panel with the holes in the main panel, and rivet them together.
5. Fasten the Side Panels to the Main Panels using the provided carriage bolts.
6. Hand tighten the Top Mounting Brackets into place.
7. Place the rubber trim in the top corner of the partition as shown and trim to length using Tin Snips. Repeat on opposite side.



Tools Used:

Cordless Impact Driver
1/2" Nut Driver Bit
Rivet Gun
Tin Snips

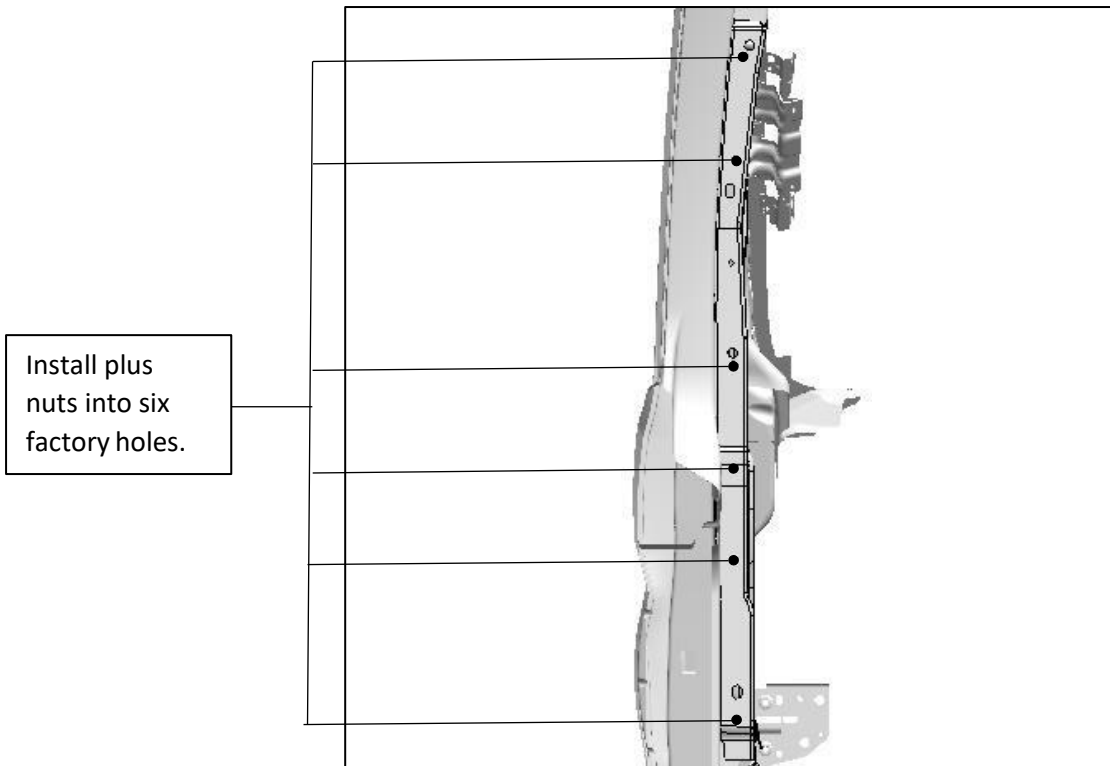
Hardware Used:

18 x Carriage Bolt 5/16-18 x 5/8"
18 x Serrated Flange Nut 5/16-18
20 x Pop Rivet 3/16 x 0.5" LG

INSTALLATION INSTRUCTIONS

1 INSTALLING PLUS NUTS

1. Locate factory holes on the drivers side as shown below.
2. Install plusnuts into six factory holes on drivers side.



Tools Used:

Cordless Impact Driver
7/16" Nut Driver Bit
9/16" Wrench
Plus Nut Installation Tool

Hardware Used:

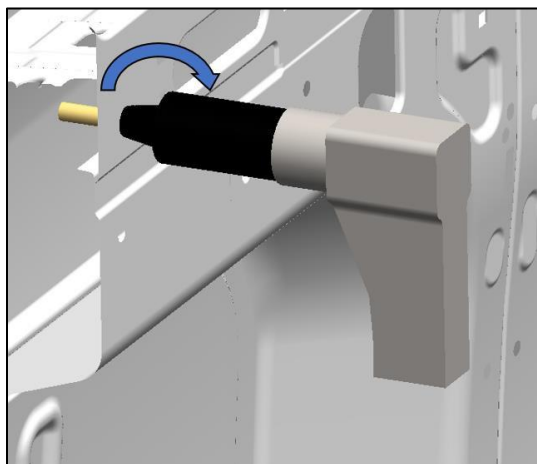
6 x 1/4" Plus Nuts



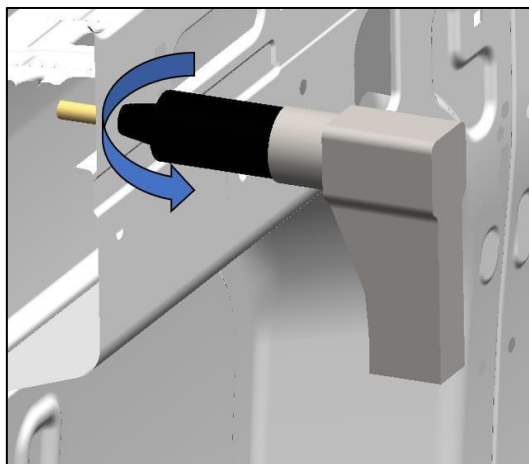
Ⓐ **Using Plus Nut Gun:** (If available- otherwise see B below)

- Place 2 drops of air tool oil into the air fitting regularly.
- Ensure that there is anti-seize on the Plus Nut Gun threads at all times.
- Thread a Plus Nut onto the threads of the gun, then place bolt and Plus Nut through pre-drilled hole.
- Pull trigger of Plus Nut Gun to compress Plus Nut into the material until the noise changes on the gun.
- Reverse direction on gun to unscrew Bolt from the Plus Nut.

FORWARD



REVERSE



Ⓑ **Using Plus Nut Tool:**

STEP 1

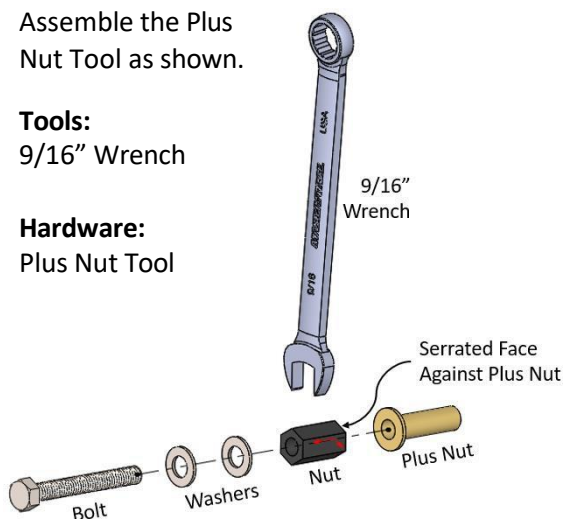
Assemble the Plus Nut Tool as shown.

Tools:

9/16" Wrench

Hardware:

Plus Nut Tool



STEP 2

Fasten Plus Nut to vehicle:

- Insert Plus Nut into hole.
- Hold Nut with wrench.
- Tighten bolt until Plus Nut clamps the vehicle body metal tightly.

Tools:

Cordless Impact Driver

7/16" Nut Driver Bit

9/16" Wrench



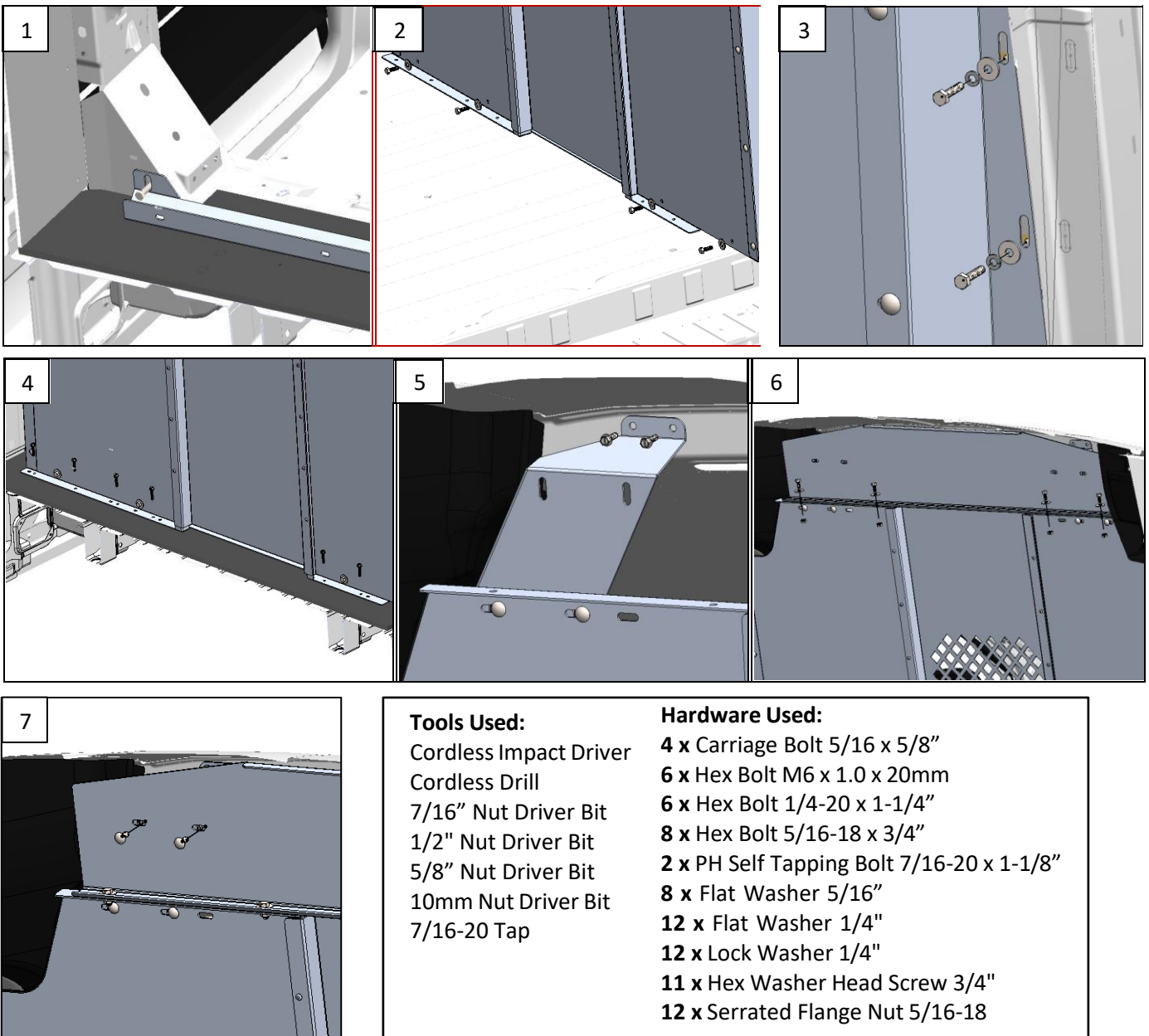
Hardware:

6 x 1/4" Plus Nuts

Plus Nut Tool

2 FASTENING PARTITION TO THE VEHICLE

1. Fasten the Bottom Mounting Bracket to the vehicle as shown using the provided Self Tapping Bolts.
2. Lift the assembled partition into place before fastening it to the bottom mounting bracket.
3. Fasten the Side Brackets to the rear of the B-Pillar as shown.
4. Fasten the partition to the subfloor using 3/4" screws if there is a subfloor present in the van.
5. Fasten the top brackets to the roof crossmember of the van using the screws provided.
6. Fasten the Partition Extension to the top of the Main Panels.
7. Fasten the Partition Extension to the Top Mounting Brackets
8. Ensure that all of the fasteners are tight.





You have successfully installed your Vertical Partition! If you have any questions or concerns, please contact us at (888)-796-3430

