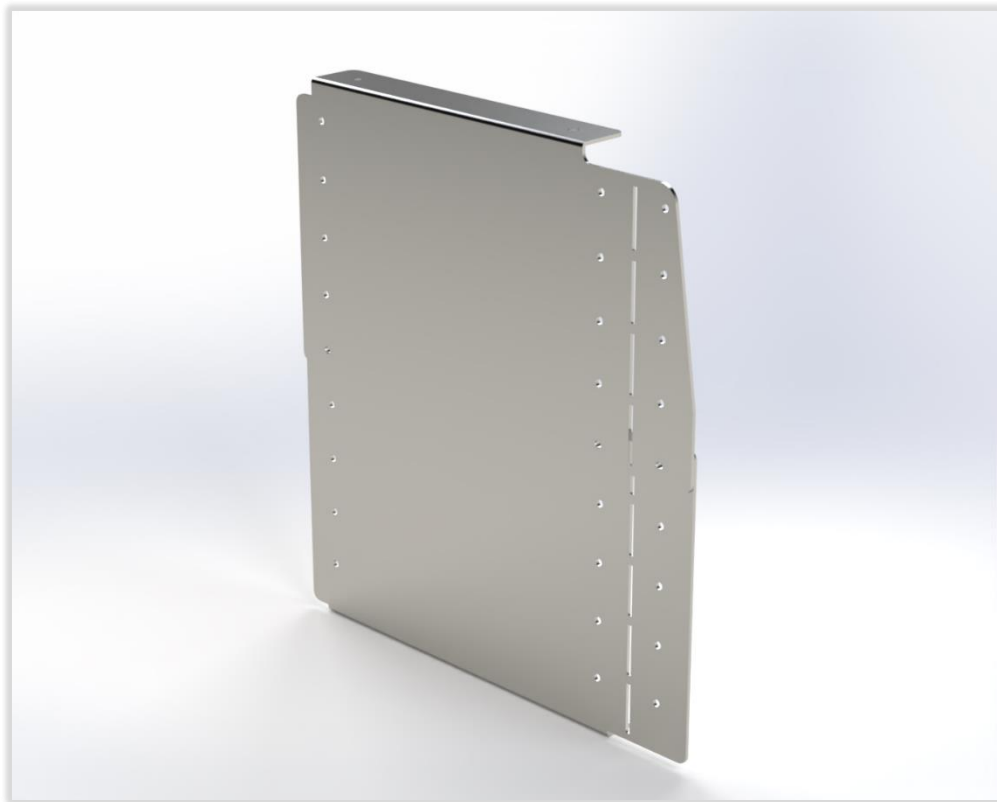




# ASSEMBLY GUIDE

AC23

Shelf Blocker Assembly



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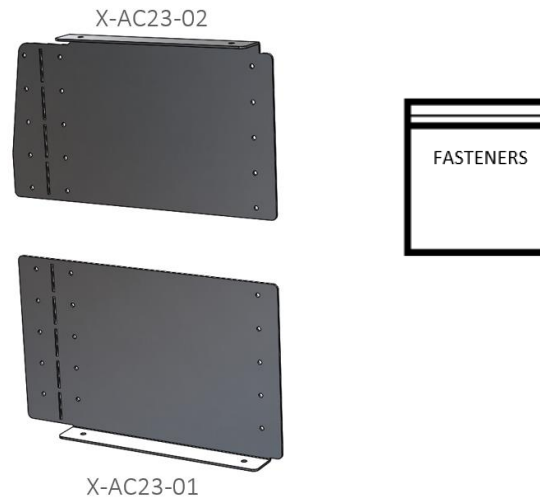
## Required Items

- ☐ Rivet Gun or Rivet Tool
- ☐ Cordless Drill
- ☐ Cordless Impact Driver
- ☐ 5/16" Drill Bit
- ☐ 7/16" Nut Driver Bit
- ☐ Jigsaw
- ☐ Dynofile
- ☐ Marker

# ASSEMBLY INSTRUCTIONS

## 1. PREPARATION





Review the BOM and ensure that all of the parts are present.



## BILL OF MATERIALS

Part Number	Description	Quantity
X-AC23-01	Shelf Blocker Bottom Panel	1
X-AC23-02	Shelf Blocker Top Panel	1
HK65	Hardware Kit	1

## 2. ASSEMBLY & INSTALL FASTENER KIT

Quantity	Description	Image	Purpose
4	Aluminum Blind Rivet 3/16" x 1/2" LG		Assembling Shelf Blocker
4	Carriage Bolt 1/4-20 x 1"		Fastening Shelf Divider to Shelf Trays
4	Carriage Bolt Washer 1/4"		
4	Serrated Flange Nut 1/4-20		

### 3. SHELF BLOCKER PREPERATION

The first step of assembling the Shelf Blocker is to determine what size shelf it will be installed into. If you are installing the Shelf Blocker between 14" and 12" shelves, skip ahead to Step 4.

If you are installing the Shelf Blocker between 12" and 11" shelves, the Shelf Blocker Panels will need to be modified in order to work as intended.

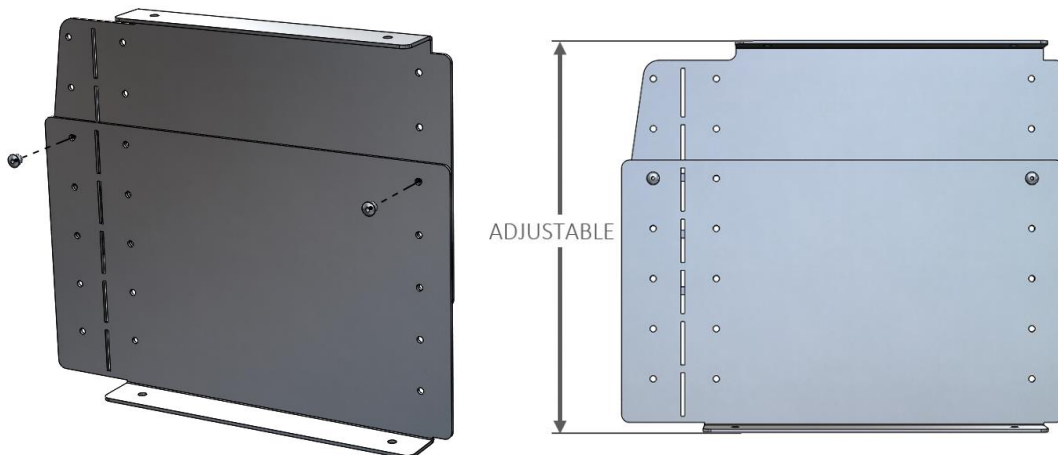
- Use the slots in each panel as guidelines to cut each panel using a jig saw.
- File down any sharp edges.

**Tools Used:**

Jigsaw  
Dynofile

### 4. SHELF BLOCKER ASSEMBLY

The next step of assembling a Shelf Blocker is to determine the distance between the shelves that it will be installed between (number of holes). The Shelf Blocker is designed to fit between a shelf hole spacing of 3 at its lowest setting and 7 at its highest setting. Once this is determined, the Panels can be fastened together using the provided Rivets.

**Tools Used:**

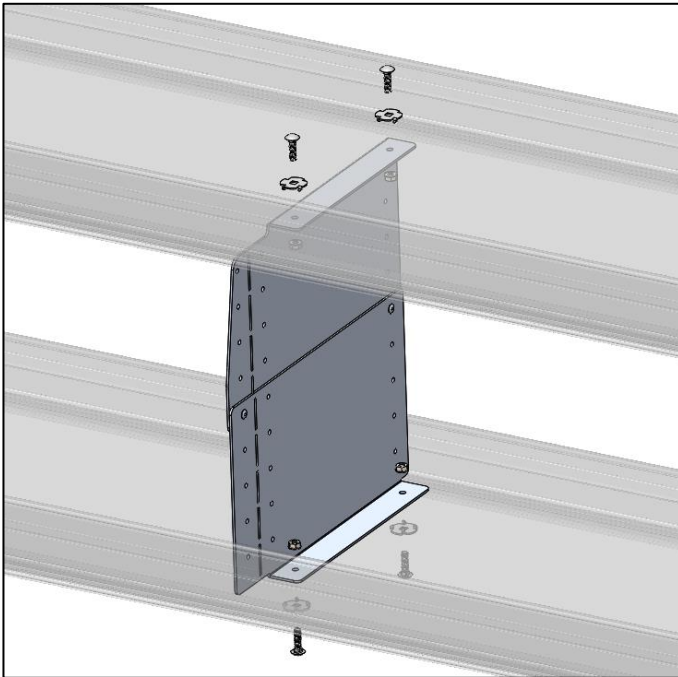
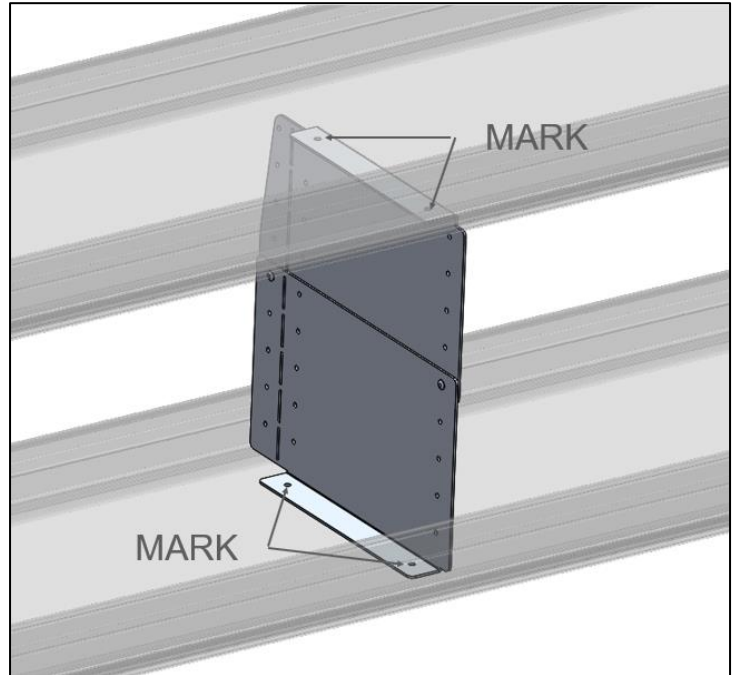
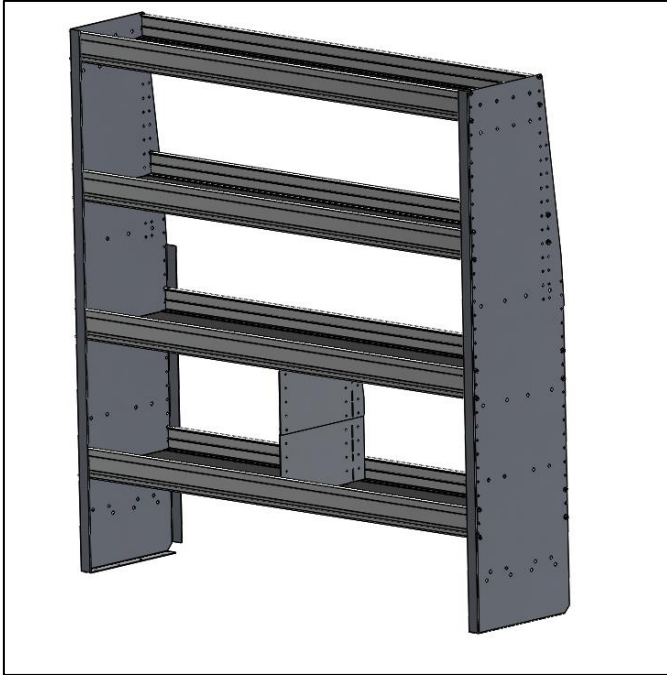
Rivet Gun or Rivet Tool

**Hardware Used:**

2-4 x Pop Rivet 3/16 x 1/2" LG

## 5. SHELF BLOCKER INSTALLATION

1. Place the Shelf Blocker in your desired location within the shelf.
2. Use the pre drilled holes in the Shelf Blocker Panels to mark and drill holes in the shelf bases.
3. Fasten the shelf blockers to the shelves using the provided hardware.



### Tools Used:

Cordless Drill  
Cordless Impact Driver  
5/16" Drill Bit  
7/16" Nut Driver Bit  
Marker

### Hardware Used:

4 x Carriage Bolt 1/4-20 x 1"  
4 x Carriage Bolt Washer 1/4"  
4 x Serrated Flange Nut 1/4-20

You have successfully installed your Shelf Blocker! If you have any questions or concerns, please contact us at (888)-796-3430