



ASSEMBLY GUIDE

DR19

Single Drawer



Contents

ASSEMBLY INSTRUCTIONS 3

1 PREPARATION 3

2 ASSEMBLY FASTENER KIT 4

3 INSTALLATION FASTENER KIT..... 4

4 DRAWER ASSEMBLY 5

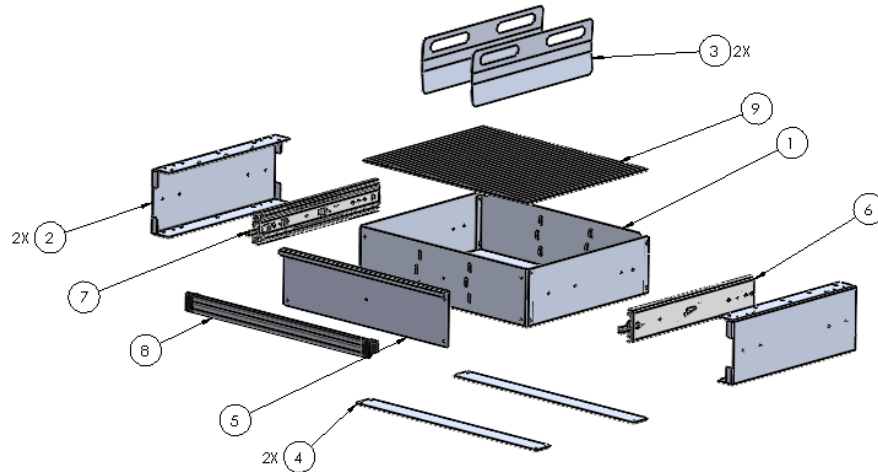
Required Items

- ☐ Rivet Gun or Rivet Tool
- ☐ Utility Knife

ASSEMBLY INSTRUCTIONS

1 PREPARATION

Review the BOM and ensure that all of the parts are present.



BILL OF MATERIALS

Item Number	Part Number	Description	Quantity
1	X-DR19-01	Drawer	1
2	X-DR19-02	Drawer Mount Bracket	2
3	X-DR19-03	Divider	2
4	X-DR19-04	Brace	2
5	X-DR19-06	Drawer Front Plate	1
6	ADS 7650-16 LH	16" Lock-In/Lock-Out Slide, 500/300lb	3
7	ADS 7650-16 RH	16" Lock-In/Lock-Out Slide, 500/300lb	4
8	DRP-SG21-24000	Drawer Release Handle, 24" Wide	1
9	66-50606	Standard Rubber Matting, 1/8"	1

2 ASSEMBLY FASTENER KIT

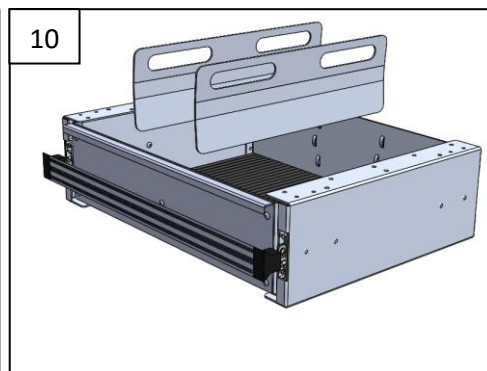
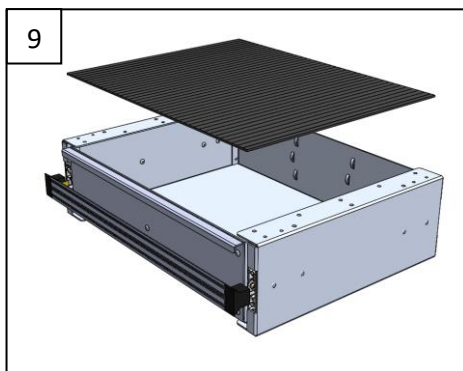
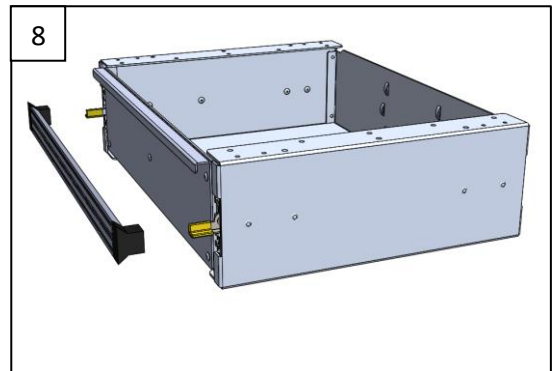
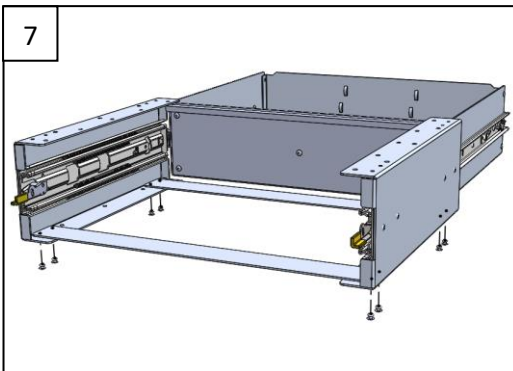
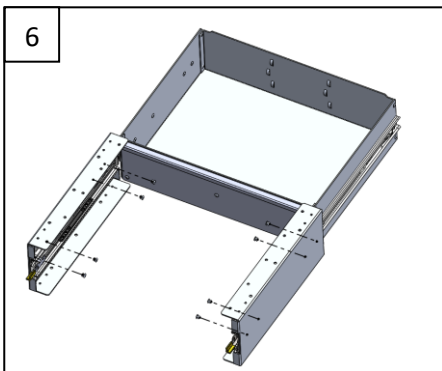
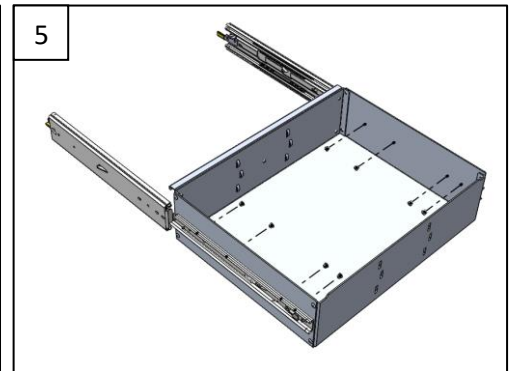
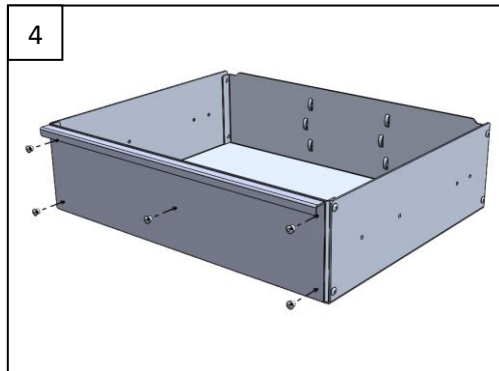
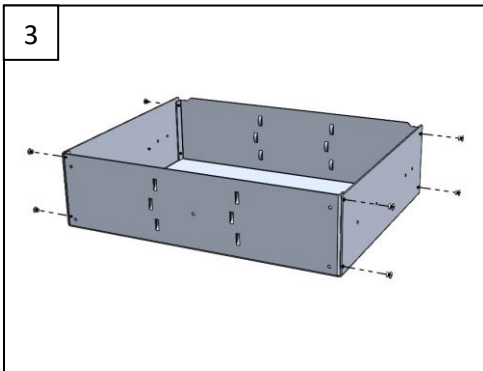
Quantity	Description	Image	Purpose
21	Aluminum Blind Rivet 3/16" x 1/2" LG		Assembling Drawer
16	Steel Blind Rivet 3/16" x 1/2" LG		

3 INSTALLATION FASTENER KIT

Quantity	Description	Image	Purpose
10	Hex Washer Head Screw #14 x 3/4"		Installing the drawer

4 DRAWER ASSEMBLY

1. Ensure your work surface is clean and smooth to minimize surface scratches. Working on cardboard or foam sheet is recommended.
2. Before assembling, unmask the protective film from all surfaces of each part.
3. Rivet the corners of the drawer.
4. Rivet the Drawer Front Plate to the front of the drawer.
5. Rivet the Drawer Slides to the drawer as shown using Steel Rivets. **Make sure that they pivot upwards.**
6. Rivet the Drawer Slides to the Drawer Mounts as shown using Steel Rivets. **Make sure that the mount holes are facing up.**
7. Rivet the Drawer Braces to the Drawer Mounts as shown.
8. Fasten the Drawer Release Handle to the Drawer Slides.
9. Place the rubber mat in the drawer. **(19-7/8" x 15-3/4")**
10. Slide the dividers into place or place them in the drawer if being shipped.



Tools Used:

Rivet Gun
Utility Knife

Hardware Used:

21 x Aluminum Pop Rivet 3/16 x 0.5"
16 x Steel Pop Rivet 3/16 x 0.5"