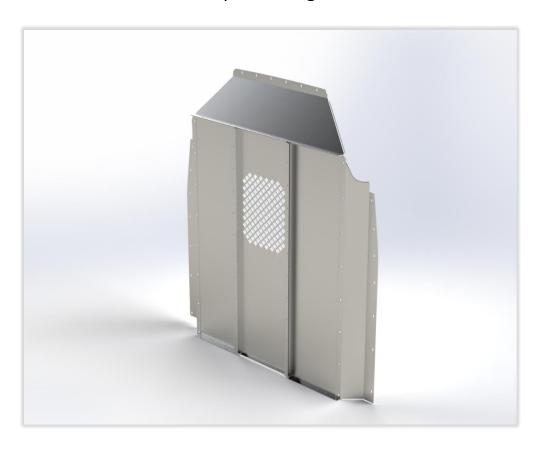


## **ASSEMBLY & INSTALLATION GUIDE**

## P40-MSH

## **Aluminum Vertical Safety Partition**

Fits:
Mercedes Sprinter High Roof Vans





## PRIOR TO INSTALLATION:

PLEASE CAREFULLY READ AND ADHERE TO ALL WARNINGS AND INSTALLATION GUIDELINES BEFORE USING THIS PRODUCT. FAILURE TO DO SO MAY RESULT IN PROPERTY DAMAGE, SEVERE BODILY INJURY, AND/OR LOSS OF LIFE. THE MANUFACTURER DISCLAIMS ANY RESPONSIBILITY FOR PROPERTY DAMAGE, PERSONAL INJURY, OR FATALITIES THAT MAY OCCUR WHILE UTILIZING PACKD PRODUCTS.

- Neglecting to utilize the provided fasteners, brackets, and following proper installation guidelines may heighten the risk of severe personal injury and/or fatality.
- In instances where drilling is necessary for installation, improper drilling may lead to vehicle damage, electric shock, fire, or fatality.
- If drilling is necessary, ensure that it is restricted to areas authorized by the vehicle's Original Equipment Manufacturer's Body Builders Layout Book (or equivalent document).
- Prior to drilling, verify that critical vehicle components such as the gas tank, wiring harness, or hoses will not be impacted. Consult the vehicle OEM documentation as needed and use a drill collar during drilling to minimize the risk of vehicle damage.
- Before installation, inspect the vehicle to guarantee that the installation will not obstruct critical components such as electrical wiring, fuel tanks, fuel cells, locks, latches, etc.
- The installer or upfitter is responsible for ensuring that anchorages are securely installed on appropriate wall and floor structures.
- Avoid installing systems into weak or unsound materials such as plastics, woods, thin-walled metals, etc., without proper reinforcement.
- Do not install this product in a manner that could interfere with airbag deployment.
- Incorrect installation may lead to water leaks, electric shock, or fire.
- Secure all items in the cargo area properly, and close partition doors while the vehicle is in motion.
- Any modification or unintended use of this product could create a hazardous condition and void the warranty.
- Opt for professional installation conducted by certified technicians well-versed in vehicle upfitting procedures. Entrusting the installation to amateurs could jeopardize both the effectiveness and safety of the product.
- Adhere to local, state, and federal regulations governing vehicle modifications.
   Failure to comply with these regulations may result in serious legal consequences.

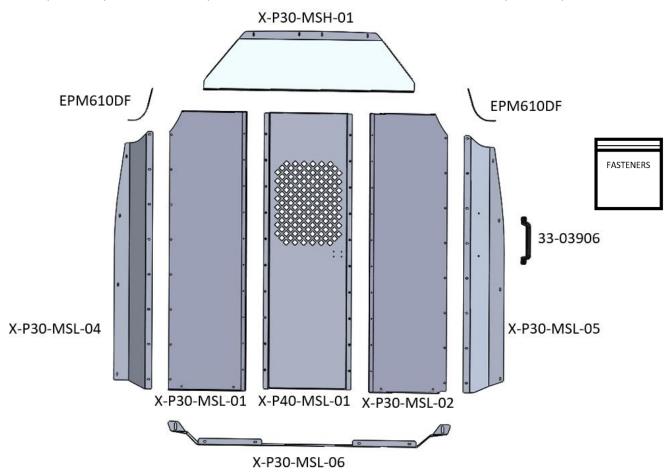
## **Contents**

ASSEM	BLY INSTRUCTIONS4
1	PREPARATION4
2	ASSEMBLY FASTENER KIT
3	INSTALLATION FASTENER KIT
4	PARTITION ASSEMBLY6
INSTAL	LATION INSTRUCTONS
1	VEHICLE PREPERATION (VEHICLES WITH B-PILLAR TRIM)
2	INSTALLING PLUS NUTS8
3	FASTENING PARTITION TO THE VEHICLE
Rec	quired Items
	2 People (To Lift Partition)
	7/16" Nut Driver Bit
	1/2" Nut Driver Bit
	9/16" Wrench
	Plus Nut Tool or Plus Nut Gun (1/4")
	Cordless Drill
	Cordless Impact Driver
	Tin Snips
	Rivet Gun or Rivet Tool for 3/16" Rivets
	- /- !! !!
	3/8" Drill Bit with collar to stop at 1/2" depth
	3/8" Drill Bit with collar to stop at 1/2" depth  Marker  1-1/8" Hole Saw

## **ASSEMBLY INSTRUCTIONS**

#### 1 PREPARATION

Unpack components and compare to the Bill of Materials. Ensure that all of the parts are present.



## **BILL OF MATERIALS**

Part Number	Description	Quantity
X-P30-MSL-01	Partition Main Panel, LH	1
X-P30-MSL-02	Partition Main Panel, RH	1
X-P30-MSL-04	Partition Side Panel, Sprinter, LH	1
X-P30-MSL-05	Partition Side Panel, Sprinter, RH	1
X-P30-MSL-06	Partition Bottom Mounting Bracket, Sprinter	1
X-P30-MSH-01	Sprinter Roof Extension Panel, HR	1
X-P40-MSL-01	Partition Center Panel, Sprinter	1
33-03906	Rubber Grab Handle	1
EPM610DF	Rubber Edge Trim	4 FT
HK66	Hardware Kit	1

### 2 ASSEMBLY FASTENER KIT

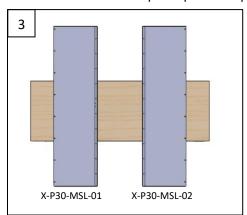
Item#	Quantity	Description	Image	Purpose
01	16	Carriage Bolt 5/16-18 x 5/8		
02	20	Serrated Nut 5/16-18	6	
03	20	Aluminum Blind Rivet 3/16" x 1/2" LG	*	
04	4	Hex Bolt 5/16-18 x 3/4		Assembling Partition
05	4	Flat Washer 5/16"	0	
06	2	Hex Bolt 1/4-20 x 3/4"		
07	2	Serrated Nut 1/4-20	6	

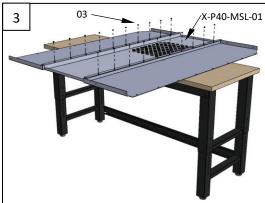
## 3 INSTALLATION FASTENER KIT

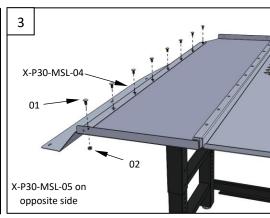
Item #	Quantity	Description	Image	Purpose
08	11	Hex Washer Head Screw #14 x 3/4"		
09	8	Hex Bolt 1/4-20 x 1-1/4"		
10	8	Flat Washer 1/4"	0	
11	8	Lock Washer 1/4"	0	
12	8	Retainer Washer 1/4"	0	
13	8	Plus Nut 1/4"		Fastening the Partition to the Vehicle
14	8	1/2" x 3/4" Nylon Spacer		
02	4	Serrated Nut 5/16-18	6)	
04	4	Hex Bolt 5/16-18 x 3/4"		
05	4	Flat Washer 5/16"	0	
15	1	1/4" Plus Nut Tool	C. Santa	

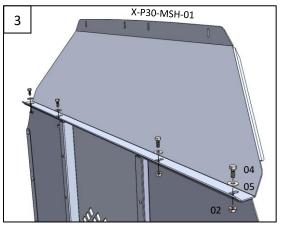
#### **4** PARTITION ASSEMBLY

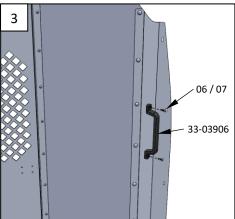
- 1. Ensure your work surface is clean and smooth to minimize surface scratches. Working on cardboard or foam sheet is recommended.
- 2. Before assembling, unmask the protective film from all surfaces of each part.
- 3. Lay Main Panels onto a workbench.
- 4. Align the pre-drilled holes on the Center Panel with the holes in the main panels, and rivet them together.
- 5. Fasten the Side Panels to the Main Panels using the provided carriage bolts.
- 6. Fasten the Roof Extension Panel to the Main Panels.
- 7. Fasten the rubber handle to the Side Panels using the provided bolts.
- 8. Place the rubber trim in the top corner of the partition as shown and trim to length using Tin Snips. Repeat on opposite side.

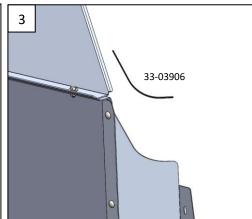












#### **Tools Used:**

Cordless Impact Driver 1/2" Nut Driver Bit Rivet Gun or Rivet Tool for 3/16" Rivet Tin Snips

#### **Hardware Used:**

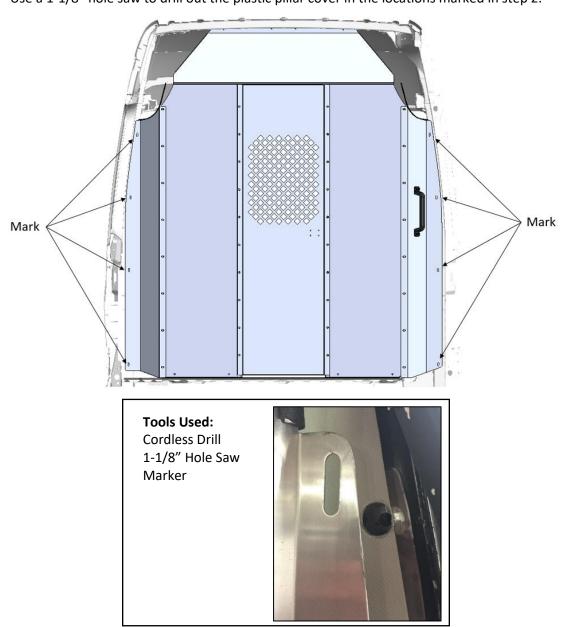
Item #	QTY	Description
01	16	Carriage Bolt 5/16-18 x 5/8"
02	20	Serrated Nut 5/16-18
03	20	Aluminum Blind Rivet 3/16 x 1/2"LG
04	4	Hex Bolt 5/16-18 x 3/4"
05	4	Flat Washer 5/16"
06	2	Hex Bolt 1/4-20 x 3/4"
07	2	Serrated Nut 1/4-20

## **INSTALLATION INSTRUCTONS**

## 1 VEHICLE PREPERATION (VEHICLES WITH B-PILLAR TRIM)

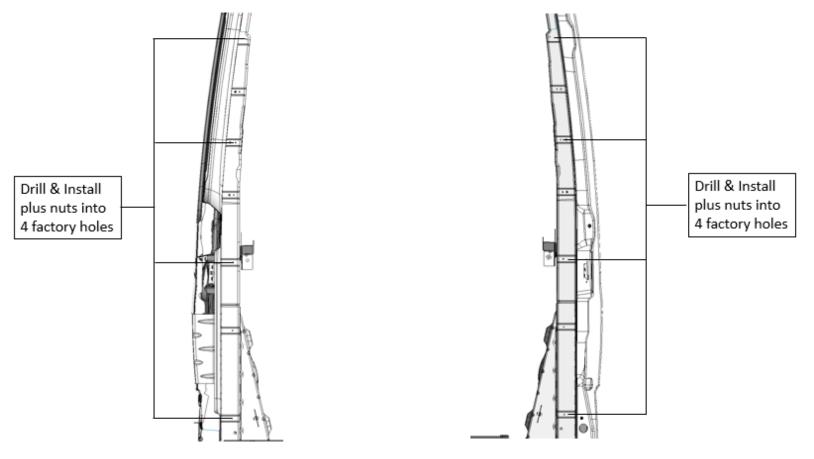
Follow these steps if the vehicle has trim around the B-Pillar

- 1. Lift the assembled partition into the vehicle and place it in the designated location.
- 2. Make 8 marks using the slots on the side brackets.
- 3. Remove the partition from the vehicle.
- 4. Use a 1-1/8" hole saw to drill out the plastic pillar cover in the locations marked in step 2.



#### 2 INSTALLING PLUS NUTS

- 1. Locate factory holes on the drivers side as shown below.
- 2. Enlarge the factory holes using a 3/8" drill bit with a collar to stop the drill at a 1/2" depth.
- 3. Install plus nuts into the holes drilled in the previous step.



Tools Used:

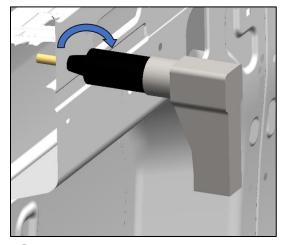
Cordless Impact Driver Cordless Drill 7/16" Nut Driver Bit

9/16" Wrench 3/8" Drill Bit with Collar Hardware Used: 8 x 1/4" Plus Nuts

## (If available- otherwise see B below)

- Place 2 drops of air tool oil into the air fitting regularly.
- Ensure that there is anti-seize on the Plus Nut Gun threads at all times.
- Thread a Plus Nut onto the threads of the gun, then place bolt and Plus Nut through predrilled hole.
- Pull trigger of Plus Nut Gun to compress Plus Nut into the material until the noise changes on the gun.
- Reverse direction on gun to unscrew Bolt from the Plus Nut.

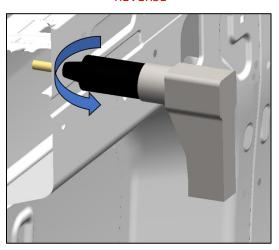


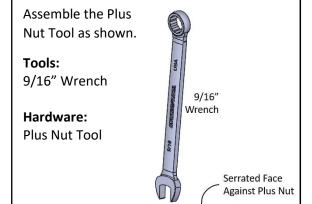


**B** Using Plus Nut Tool:

STEP 1

#### **REVERSE**





Washers

#### STEP 2

Fasten Plus Nut to vehicle:

- Insert Plus Nut into hole.
- Hold Nut with wrench.
- Tighten bolt until Plus Nut clamps the vehicle body metal tightly.

#### **Tools:**

Cordless Impact Driver 7/16" Nut Driver Bit 9/16" Wrench

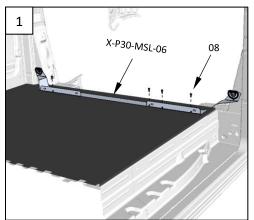


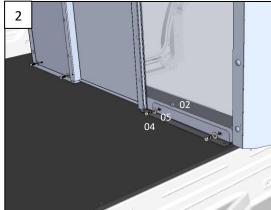
#### Hardware: 8 x 1/4" Plus Nuts 1/4" Plus Nut Tool

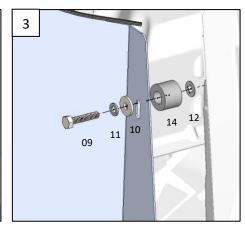
Plus Nut

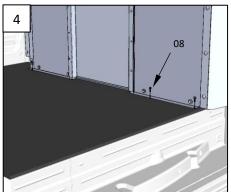
#### 3 FASTENING PARTITION TO THE VEHICLE

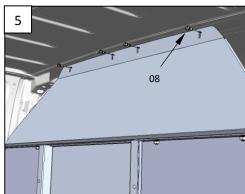
- 1. Remove the factory tie downs. Fasten the Bottom Mounting Bracket in place using the factory tie downs and the provided washer head screws.
- 2. Lift the assembled partition into place before fastening it to the bottom mounting bracket.
- 3. Place Nylon Spacers between the partition and the frame of the vehicle using the Retainer Washer to hold it in place. Fasten the Side Brackets to the rear of the B-Pillar as shown.
- 4. Fasten the partition to the subfloor using 3/4" screws to the subfloor of the van.
- 5. Fasten the top extension brackets to the roof crossmember of the van.
- 6. Ensure that all of the fasteners are tight.







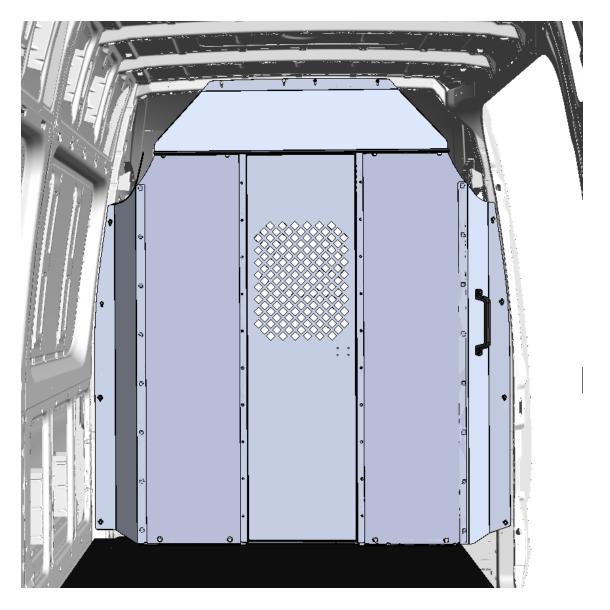




# Tools Used: Cordless Impact Driver 7/16" Nut Driver Bit 1/2" Nut Driver Bit

**Hardware Used:** 

Item #	QTY	Description
08	11	Hex Washer Head Screw #14 x 3/4
09	8	Hex Bolt 1/4-20 x 1-1/4"
10	8	1/4" Flat Washer
11	8	1/4" Lock Washer
12	8	1/4" Retainer Washer
13	8	1/4" Plus Nut
14	8	1/2" x 3/4" Nylon Spacer
02	4	Serrated Nut 5/16-18
04	4	Hex Bolt 5/16-18 x 3/4"
05	4	Flat Washer 5/16"



You have successfully installed your Sprinter Vertical Partition! If you have any questions or concerns, please contact us at (888)-796-3430