



ASSEMBLY & INSTALLATION GUIDE

RS72



Contents

ASSEMBLY INSTRUCTIONS 3

1 PREPARATION 3

2 ASSEMBLY FASTENER KIT 4

3 INSTALL FASTENER KIT 4

4 REFRIGERANT RESTRAINT BAR ASSEMBLY..... 5

INSTALLATION INSTRUCTONS 5

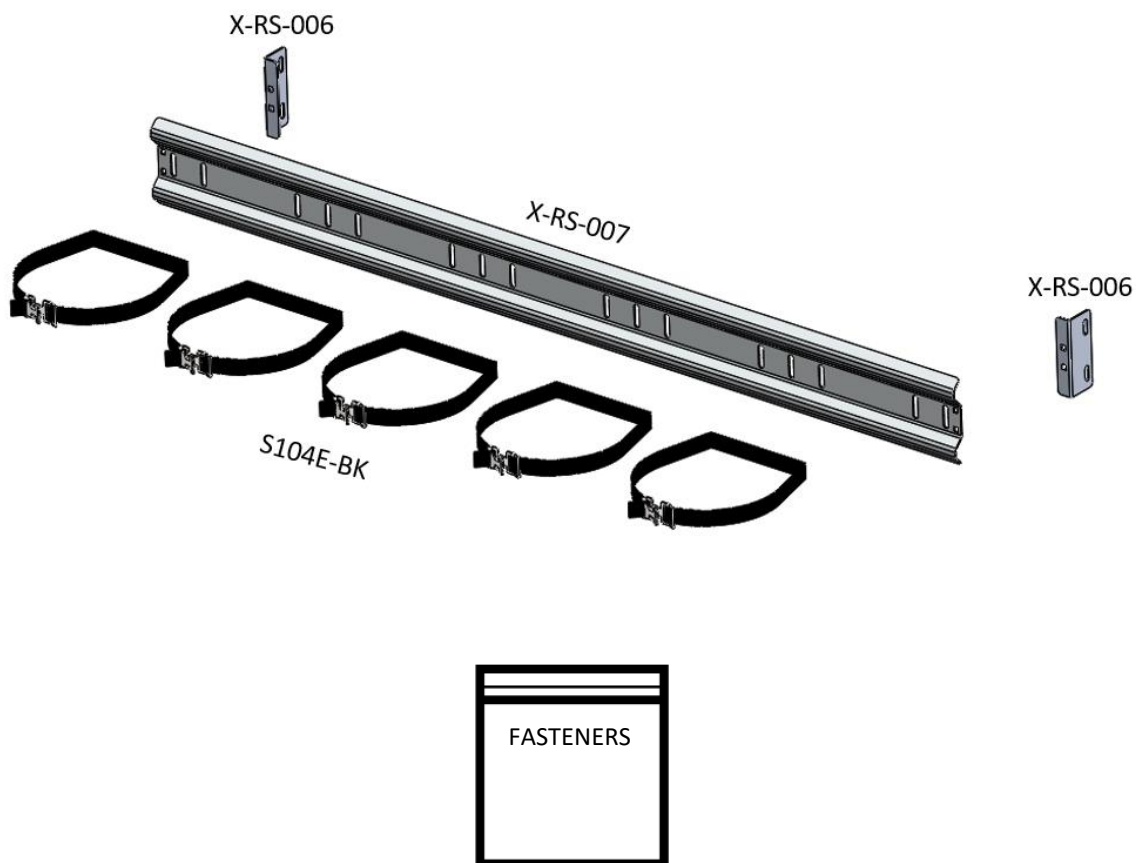
Required Items

- ☐ 1/2" Nut Driver Bit
- ☐ Cordless Impact Driver

ASSEMBLY INSTRUCTIONS

1 PREPARATION

Unpack components and compare to the Bill of Materials. Ensure that all of the parts are present.



BILL OF MATERIALS

Part Number	Description	Quantity
X-RS-007	Bottle Rack Strap Bar 60"	1
X-RS-006	Bottle Rack Mounting Bracket	2
S104E-BK	Strap, w/Spring Buckle, 1" x 48", Black	5
HK19	Hardware Kit	1

2 ASSEMBLY FASTENER KIT

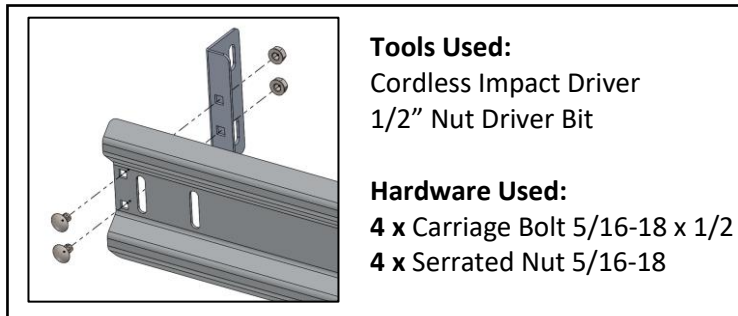
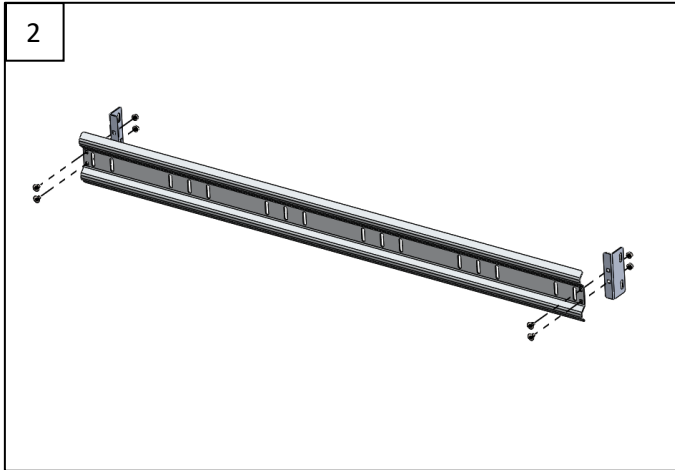
Quantity	Description	Image	Purpose
4	Carriage Bolt 5/16-18 x 1/2		Fastening Strap Bar to Mounting Brackets
4	Serrated Nut 5/16-18		

3 INSTALL FASTENER KIT

Quantity	Description	Image	Purpose
4	Serrated Nut 5/16-18		Fastening complete unit to desired location in vehicle
4	Hex Bolt 5/16-18 x 3/4		
4	Flat Washer 5/16		

4 REFRIGERANT RESTRAINT BAR ASSEMBLY

1. Unmask the protective film from all surfaces of each part.
2. Fasten Bottle Rack Bar to Mounting Brackets.
3. Install straps onto Rack Strap Bar.



INSTALLATION INSTRUCTIONS

Fasten the fully assembled unit securely to a structural frame member, structural wall panel or other secure fastening point that will withstand the forces of vehicular motion and stop/start driving.

You have successfully installed your Bottle Holder Unit! If you have any questions or concerns, please contact us at (888)-796-3430