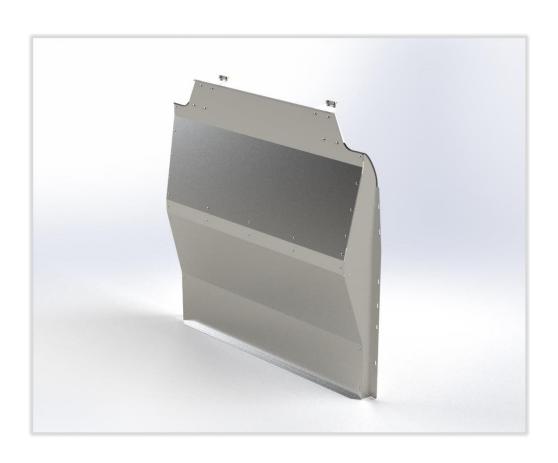


# **ASSEMBLY & INSTALLATION GUIDE**

# P10-FTM /P11-FTM Aluminum Contoured Safety Partition

Fits:
Ford Transit Mid Roof Vans





# PRIOR TO INSTALLATION:

PLEASE CAREFULLY READ AND ADHERE TO ALL WARNINGS AND INSTALLATION GUIDELINES BEFORE USING THIS PRODUCT. FAILURE TO DO SO MAY RESULT IN PROPERTY DAMAGE, SEVERE BODILY INJURY, AND/OR LOSS OF LIFE. THE MANUFACTURER DISCLAIMS ANY RESPONSIBILITY FOR PROPERTY DAMAGE, PERSONAL INJURY, OR FATALITIES THAT MAY OCCUR WHILE UTILIZING PACKD PRODUCTS.

- Neglecting to utilize the provided fasteners, brackets, and following proper installation guidelines may heighten the risk of severe personal injury and/or fatality.
- In instances where drilling is necessary for installation, improper drilling may lead to vehicle damage, electric shock, fire, or fatality.
- If drilling is necessary, ensure that it is restricted to areas authorized by the vehicle's Original Equipment Manufacturer's Body Builders Layout Book (or equivalent document).
- Prior to drilling, verify that critical vehicle components such as the gas tank, wiring harness, or hoses will not be impacted. Consult the vehicle OEM documentation as needed and use a drill collar during drilling to minimize the risk of vehicle damage.
- Before installation, inspect the vehicle to guarantee that the installation will not obstruct critical components such as electrical wiring, fuel tanks, fuel cells, locks, latches, etc.
- The installer or upfitter is responsible for ensuring that anchorages are securely installed on appropriate wall and floor structures.
- Avoid installing systems into weak or unsound materials such as plastics, woods, thin-walled metals, etc., without proper reinforcement.
- Do not install this product in a manner that could interfere with airbag deployment.
- Incorrect installation may lead to water leaks, electric shock, or fire.
- Secure all items in the cargo area properly, and close partition doors while the vehicle is in motion.
- Any modification or unintended use of this product could create a hazardous condition and void the warranty.
- Opt for professional installation conducted by certified technicians well-versed in vehicle upfitting procedures. Entrusting the installation to amateurs could jeopardize both the effectiveness and safety of the product.
- Adhere to local, state, and federal regulations governing vehicle modifications.
   Failure to comply with these regulations may result in serious legal consequences.

## **Contents**

ASSEN	/IBLY INSTRUCTIONS	4
1	PREPARATION	
2	ASSEMBLY FASTENER KIT	5
3	INSTALLATION FASTENER KIT	5
4	PARTITION ASSEMBLY	6
INSTA	LLATION INSTRUCTONS	7
1	INSTALLING PLUS NUTS	7
2	FASTENING PARTITION TO THE VEHICLE	9

# **Required Items**

- ☐ 2 People (To Lift Partition)
- ☐ 3/8" Nut Driver Bit
- ☐ 1/2" Nut Driver Bit
- □ 7/16 Nut Driver Bit
- ☐ 10mm Nut Driver Bit
- □ 9/16" Wrench
- ☐ Plus Nut Tool or Plus Nut Gun (1/4")
- ☐ Cordless Drill
- ☐ Cordless Impact Driver
- ☐ Tin Snips

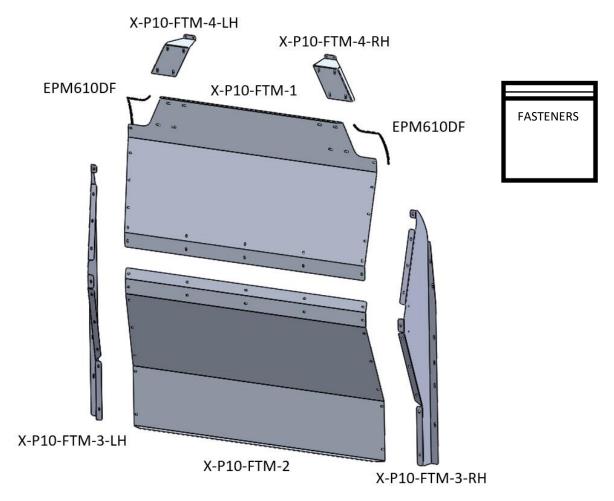
Optional window available. All assembly and installation instructions are identical.



# **ASSEMBLY INSTRUCTIONS**

#### 1 PREPARATION

Unpack components and compare to the Bill of Materials. Ensure that all of the parts are present.



#### **BILL OF MATERIALS**

Part Number	Description	Quantity
X-P10-FTM-1	Transit Partition Upper Panel	1
X-P10-FTM-2	Transit Partition Lower Panel	1
X-P10-FTM-3-LH	Transit Partition Side Panel, LH	1
X-P10-FTM-3-RH	Transit Partition Side Panel, RH	1
X-P10-FTM-4-LH	Transit Partition LH Top Mounting Bracket	1
X-P10-FTM-4-RH	Transit Partition RH Top Mounting Bracket	1
EPM610DF	Rubber Edge Trim	4 FT
HK33	Hardware Kit	1

#### 2 ASSEMBLY FASTENER KIT

Quantity	Description	Image	Purpose
36	Carriage Bolt 5/16-18 x 5/8		Accomplise Doubition
36	Serrated Nut 5/16-18	6	Assembling Partition

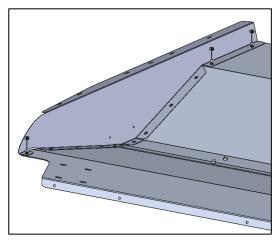
#### 3 INSTALLATION FASTENER KIT

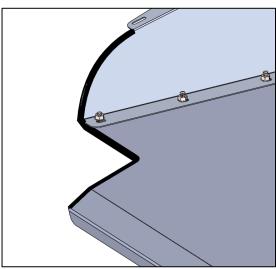
Quantity	Description	Image	Purpose
4	Hex Washer Head Screw #14 x 3/4"		
6	Hex Bolt M6-1.0 x 20mm		
6	Hex Bolt 1/4-20 x 1-1/4"		
12	1/4" Flat Washer		Fastening the Partition to the Vehicle
12	1/4" Lock Washer	0	
6	Plus Nut 1/4"		
1	1/4" Plus Nut Tool		

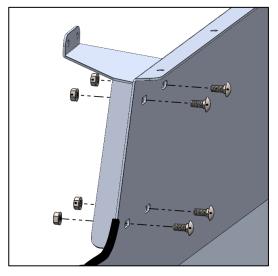
#### **4** PARTITION ASSEMBLY

- 1. Ensure your work surface is clean and smooth to minimize surface scratches. Working on cardboard or foam sheet is recommended.
- 2. Before assembling, unmask the protective film from all surfaces of each part.
- 3. Lay the upper and lower panel onto a workbench and fasten the 6 center bolts.
- 4. When attaching side panels, fasten through the top and bottom holes first.
- 5. Once the top and bottom bolts are in place, bolt the panels together through the rest of the bolt holes
- 6. Place the rubber trim in the top corner of the partition as shown and trim to length using a Tin Snips. Repeat on opposite side.
- 7. Hand tighten the Top Mounting Brackets into place.









#### Tools Used: Cordless Impact Driver 1/2" Nut Driver Bit

Tin Snips

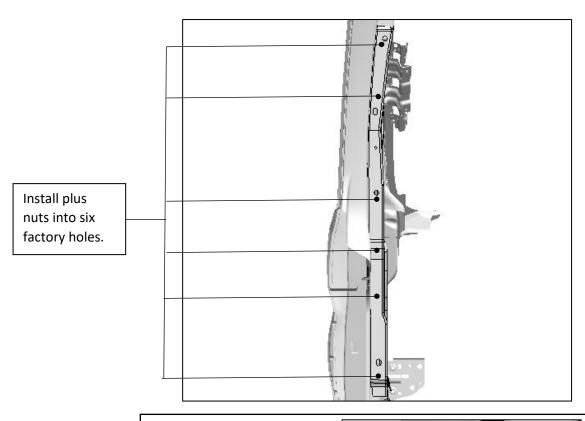
#### **Hardware Used:**

**36 x** Carriage Bolt 5/16-18 x 5/8" **36 x** Serrated Flange Nut 5/16-18

# **INSTALLATION INSTRUCTONS**

#### 1 INSTALLING PLUS NUTS

- 1. Locate factory holes on the drivers side as shown below.
- 2. Install plusnuts into six factory holes on drivers side.



#### **Tools Used:**

Cordless Impact Driver 7/16" Nut Driver Bit 9/16" Wrench

#### **Hardware Used:**

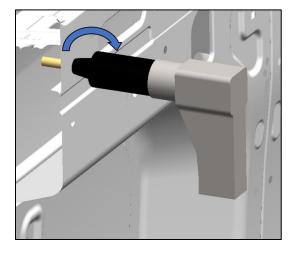
6 x 1/4" Plus Nuts



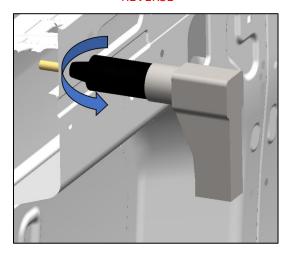
#### (If available- otherwise see B below)

- Place 2 drops of air tool oil into the air fitting regularly.
- Ensure that there is anti-seize on the Plus Nut Gun threads at all times.
- Thread a Plus Nut onto the threads of the gun, then place bolt and Plus Nut through predrilled hole.
- Pull trigger of Plus Nut Gun to compress Plus Nut into the material until the noise changes on the gun.
- Reverse direction on gun to unscrew Bolt from the Plus Nut.





**REVERSE** 



### **(B)** Using Plus Nut Tool:

# Assemble the Plus Nut Tool as shown. Tools: 9/16" Wrench Hardware: Plus Nut Tool Serrated Face Against Plus Nut Nut Nut Nut Plus Nut

#### STEP 2

Fasten Plus Nut to vehicle:

- Insert Plus Nut into hole.
- Hold Nut with wrench.
- Tighten bolt until Plus Nut clamps the vehicle body metal tightly.

#### **Tools:**

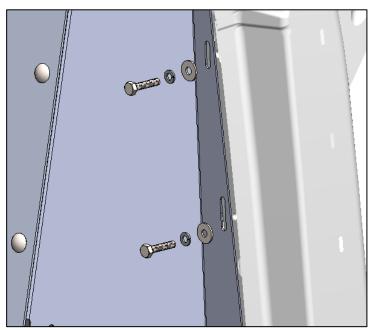
Cordless Impact Driver 7/16" Nut Driver Bit 9/16" Wrench

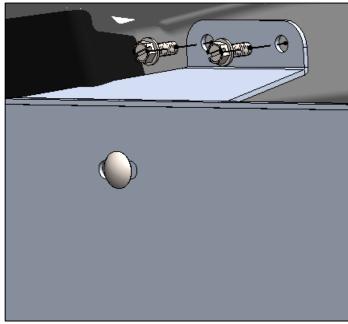


#### Hardware: 6 x 1/4" Plus Nuts Plus Nut Tool

#### **2** FASTENING PARTITION TO THE VEHICLE

- 1. Lift the assembled partition into vehicle and place it into the designated location.
- 2. Fasten 2 bolts into each side of the partition to align it with the van before installing the rest of the bolts.
- 3. Fasten the top brackets to the roof crossmember of the van using the screws provided.
- 4. Ensure that all fasteners are tight.





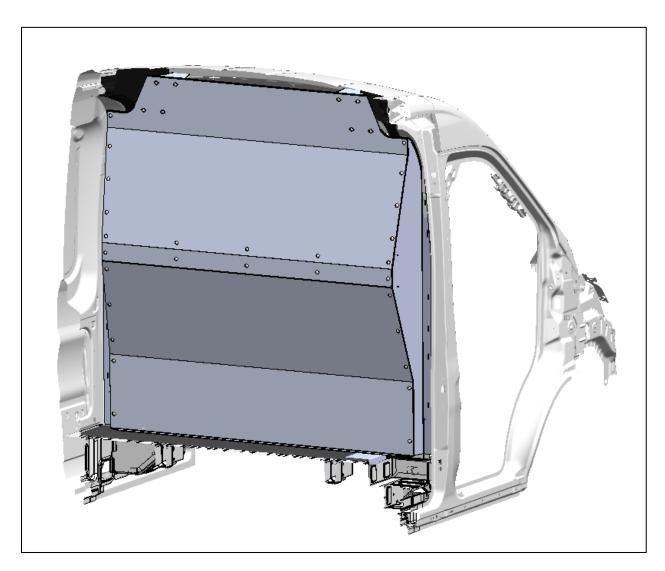
#### **Tools Used:**

Cordless Impact Driver 7/16" Nut Driver Bit 10mm Nut Driver Bit 3/8" Nut Driver Bit

#### **Hardware Used:**

6 x Hex Bolt M6 x 1.0 x 20mm 6 x Hex Bolt 1/4-20 x 1-1/4" 12 x Flat Washer 1/4" 12 x Lock Washer 1/4"

4 x Hex Washer Head Screw #14 x 3/4"



You have successfully installed your Contoured Partition! If you have any questions or concerns, please contact us at (888)-796-3430